

Waste  
Oil 12

Pump 14

16

Microwave Heating  
Section 18

20

Demulsification  
Section 22

Fig. 1

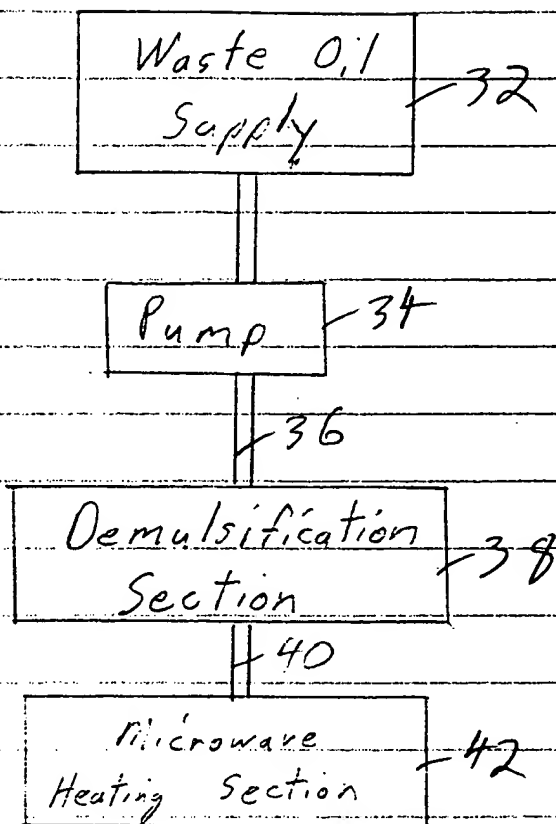


Fig. 2

50

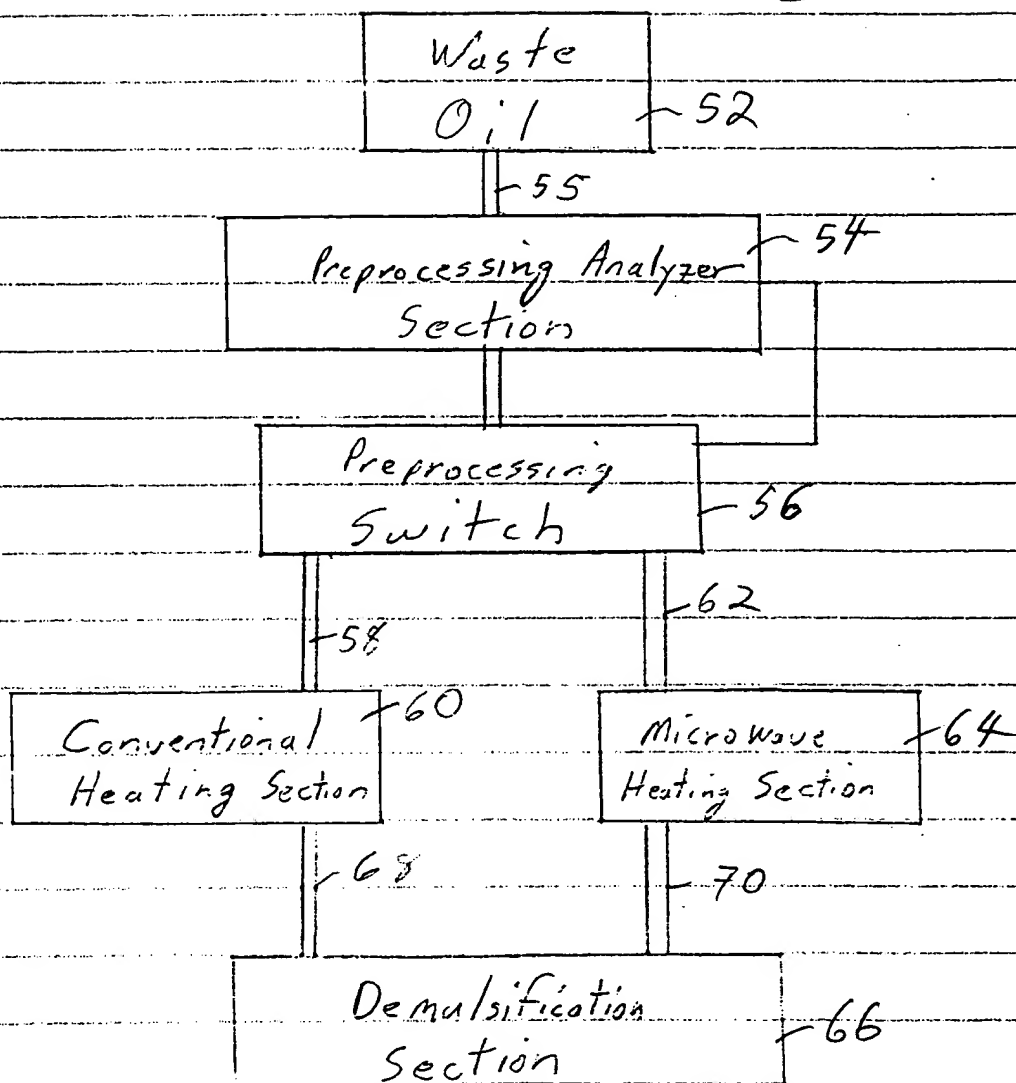


Fig. 3

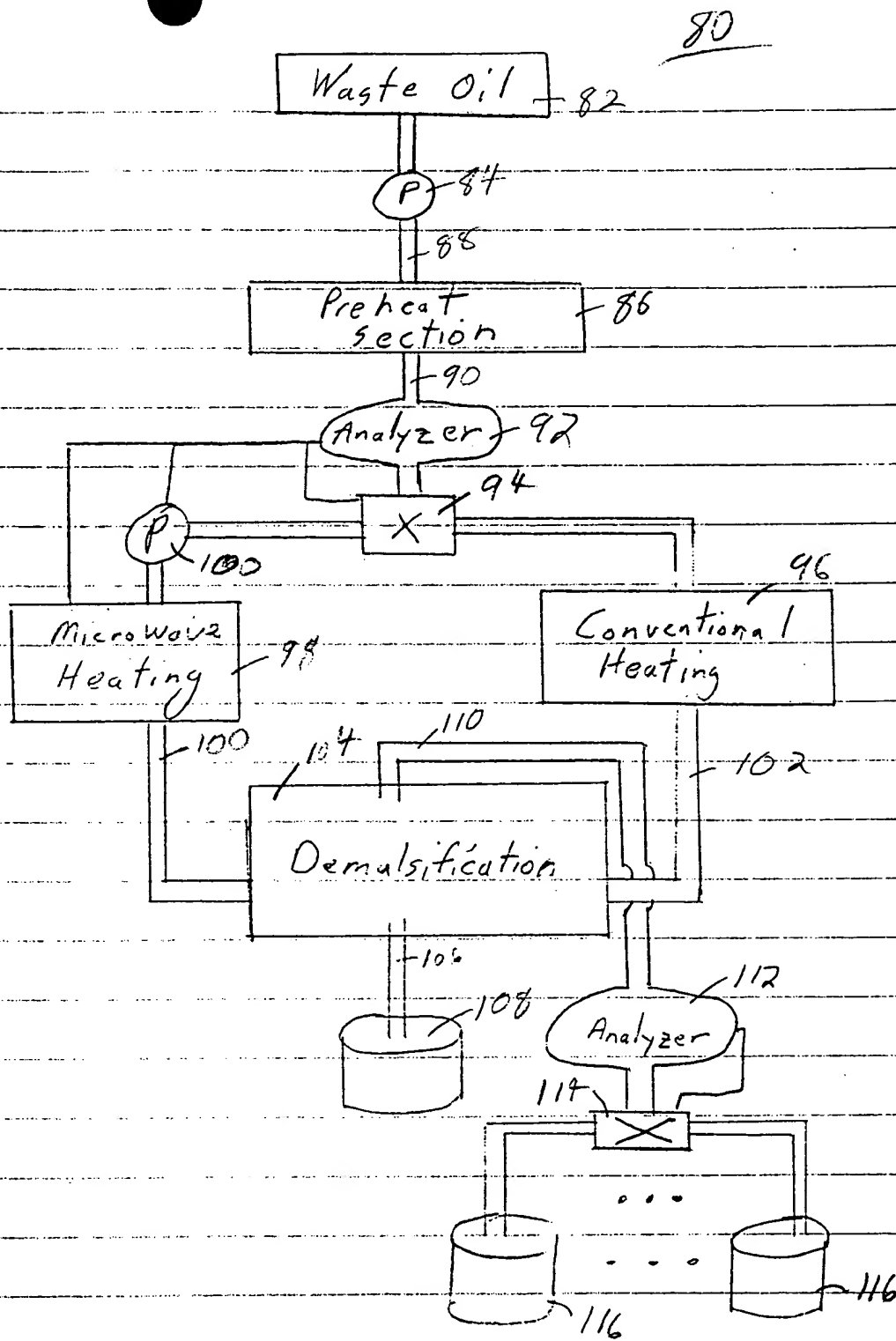


Fig. 4

130

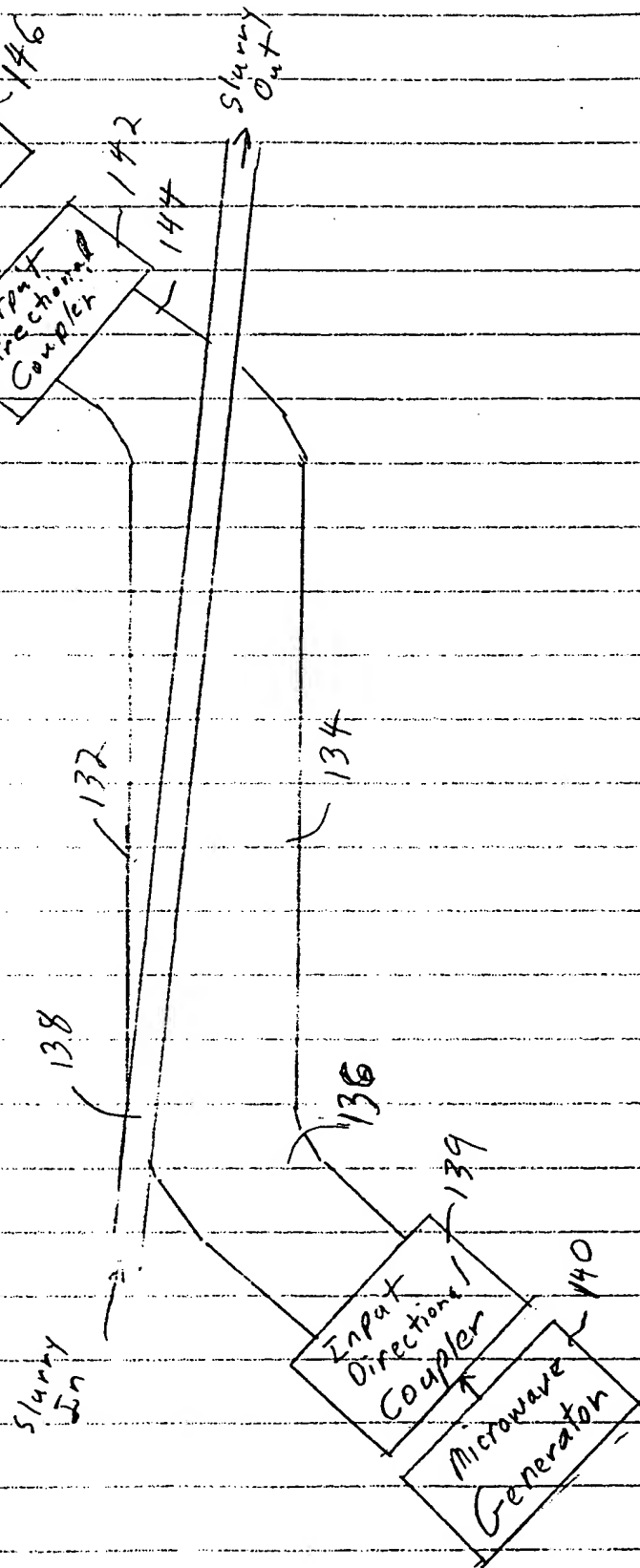


Fig. 5

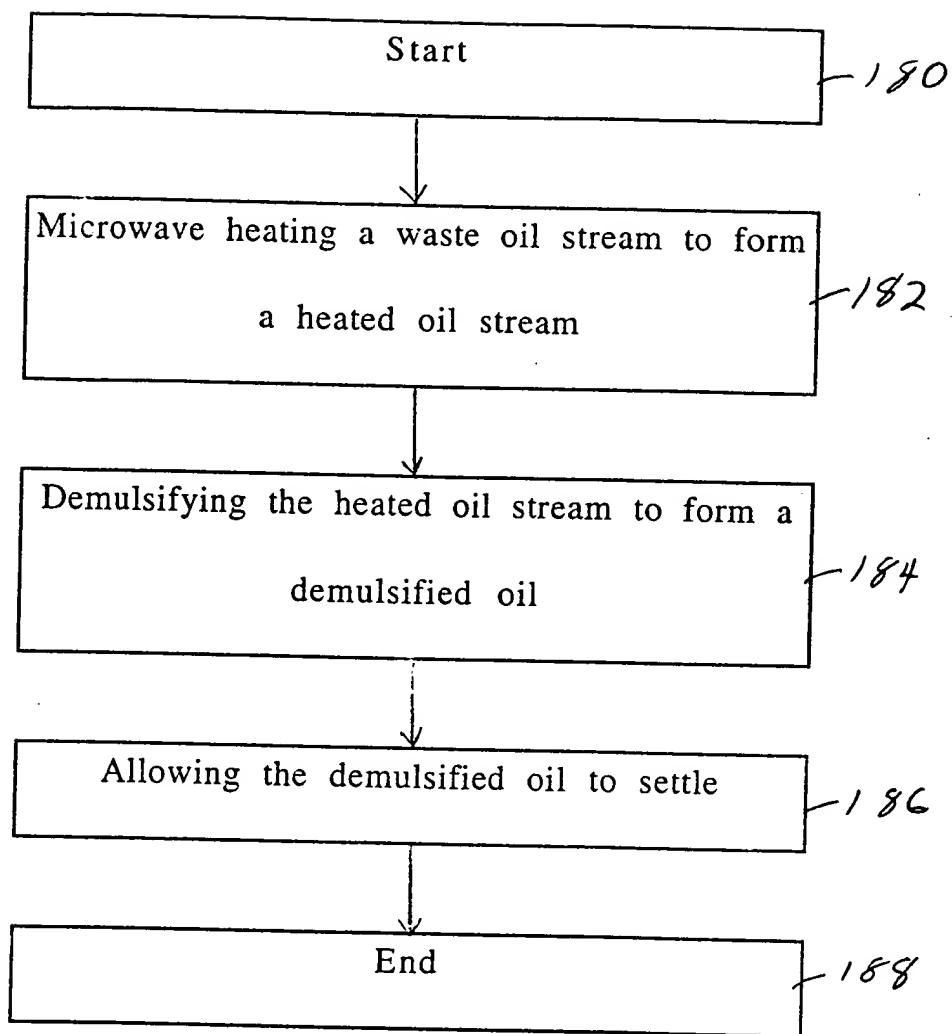


Fig. 6

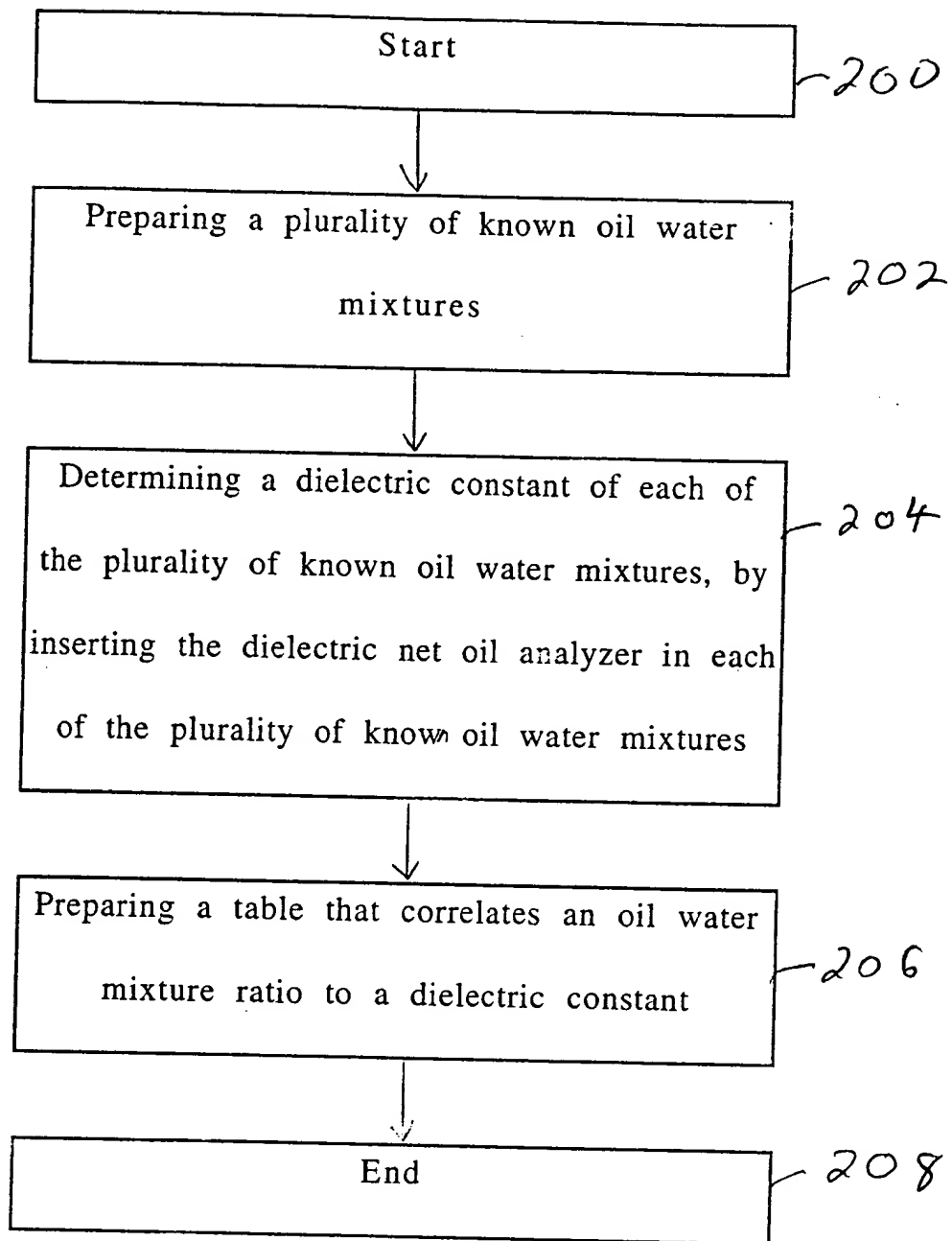


Fig. 7a

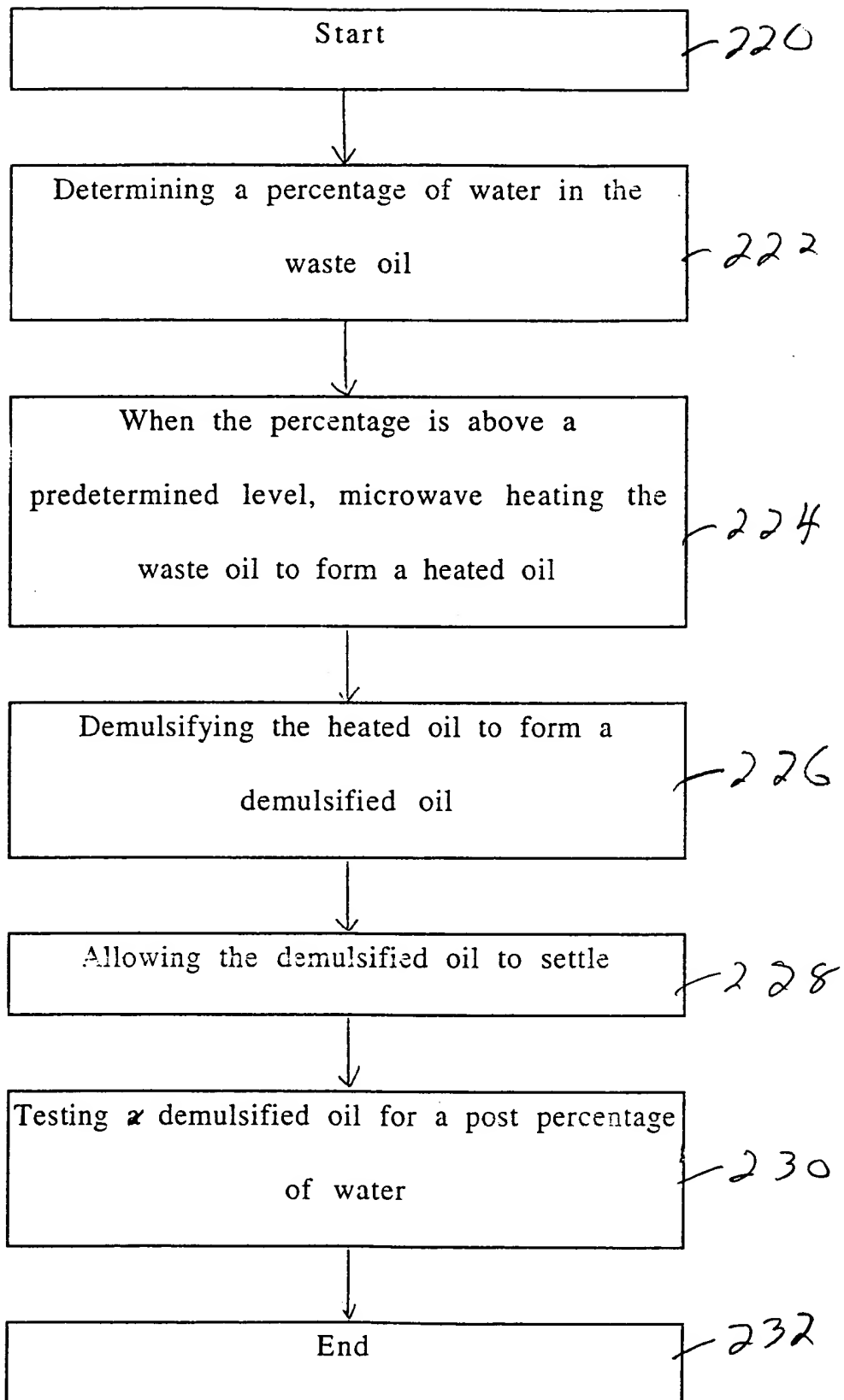


Fig. 7b



## Microwave and SFE Process Schematic

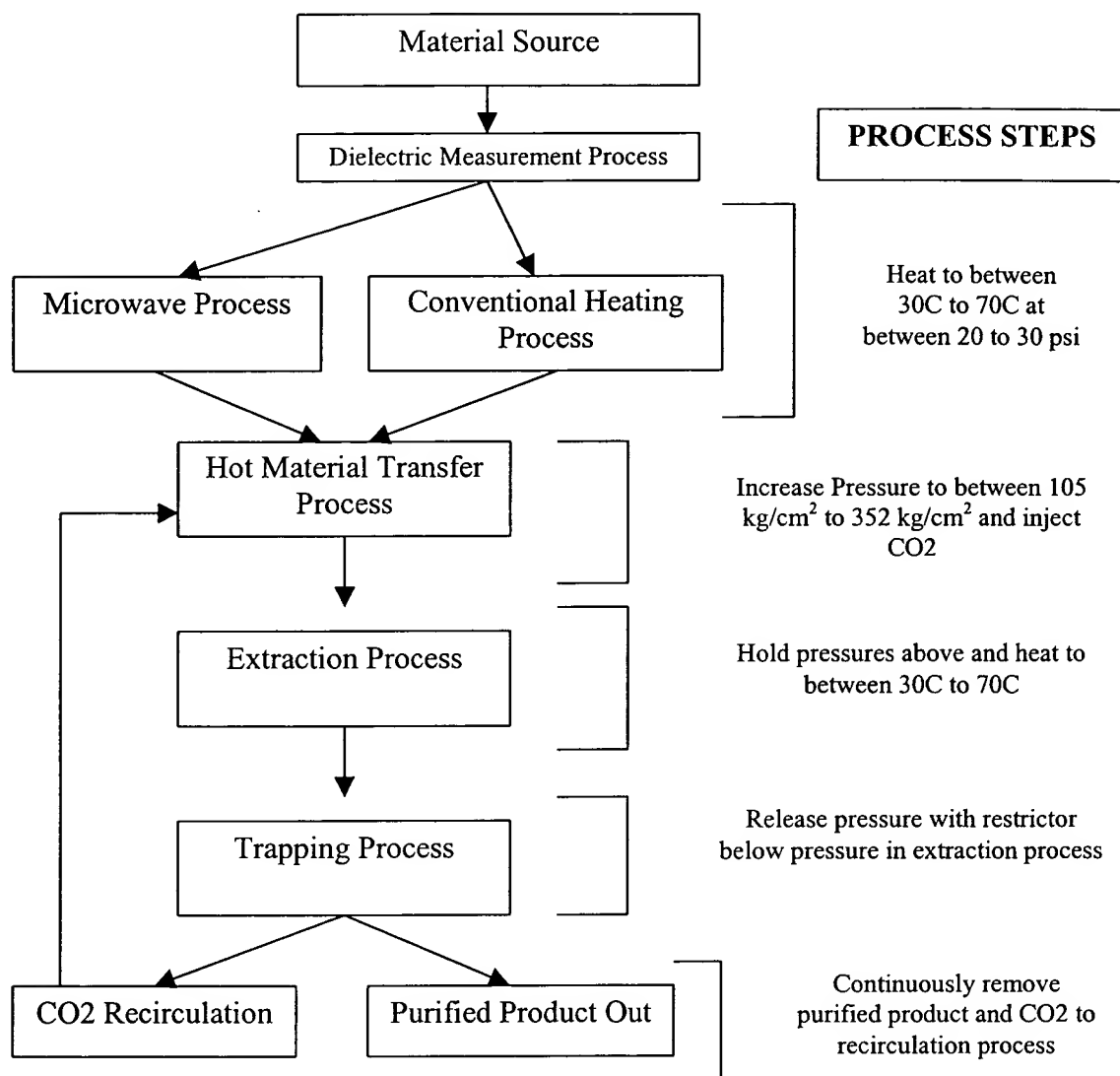


Fig. 8